Subject Index

A

ABAQUS program, 246-249
A derivation, 14-17
Alloys
chemical composition, 239
surface crack testing of cylindrical rods, 383-388
threshold testing, 305-306
Almond-shaped crack
bending loading coefficients, 375
stress-intensity factor coefficient, 366, 368-372
tension loading coefficients, 374
Alternating-current (A-C) field measurement
schematic, 355-356
tubular threaded connections, 348-363
Alternating-current (A-C) potential drop (ACPD)
crack initiation and growth measurement, 242-246
test specimen and apparatus, 238-242
thermal fatigue histories, 246-249
thermal fatigue testing, 237-258
weldment surface crack analysis, 403-404
Aluminum alloys
fractographic analysis, 340, 342-344
subcritical surface flaw growth, 334-336
surface flaw analysis, 216-236
Anisotropic alloys, 237-238
Antisymmetric loading, 13-14
Aspect ratio, 360-361
ASTM Standards
A 572, 295
A 710, 154
E 399-81, 291
ASTM Test Methods
E 1152, 325
E 647-86A, 304
Asymptotic technique
eigenfunction expansion, 66-67
HRR dominance in tensile-loaded surface cracks, 23-24
Average crack growth rate, 256-258
B

Beach marks, 383, 385
Bending
almond-shaped cracks, 375
notched bar almond-shaped cracks, 380
notched bar sickle-shaped cracks, 382
sickle-shaped cracks, 377
uncracked notched bar, 378
Block loading sequences
crack growth retardation, 265-266
surface flaw geometries, 262-264
Boundary correction factors, 41-46
Boundary-layer effect
finite-element models and methods, 37-40
stress-intensity factors, 94-96
C

Center of rotation, 168-170
Charpy-V notch testing
crack-tip opening displacement values, 154-155
impact toughness, 142-150
Circumferentially cracked pipe, 21-22
Closure loads
effective stress-intensity factors, 272-277
surface flaw geometry, 268-272
Compact-type (CT) specimens
fatigue crack growth rates, 278-279
subcritical surface flaw growth, 333-346
surface crack growth computations, 287-302
surface flaw analysis, 215-236
Complementary metal-oxide semiconductor (CMOS) switches, 244-246
Complex load, corner crack stress-intensity factors, 53-56
Composite laminates
near-surface layer failure, 186–189
properties, 210–211
surface cracks, 177–193
Condensation technique, stress-intensity
analysis, 69–70
Constraint parameter
constraint parameter
internal pressure and thermal shock, 323,
three-dimensional crack bodies, 323–324
Continuum analysis, 21–22
Convergence, 82–83
Coordinate system
fracture analysis, 64–66
in-plane displacement measurement in
PVC pipe, 137–138
Corner crack
schematic, 49–50
stress-intensity factors, 49–61
two-degree-of-freedom, 50–51
Corner singularities, 13–14
Correction factors
stress-intensity solutions, 226–227
surface flaws, 180, 185–186
tubular threaded connections, 359–360
Crack aspect ratio, 265–268
Crack border-free surface intersection
effects, 99–108
Crack closure/opening loads, 268–273
Crack closure threshold testing, 303–314
Crack geometry, 383–388
Crack growth
crack-tip opening displacement values,
162–163
dC/dN calculation, 219–220
predictions, 279–285, 373–383
surface crack testing of cylindrical rods,
383–388
thermal fatigue testing, 237–258, 242–
246
Crack half length calculation, 288–290
Crack initiation, 237–258
Crack-mouth opening displacement
(CMOD)
load history and closure, 305–306
surface flaw analysis, 112, 117–120
Crack shape
almond and sickle-shaped, 365–366
crack front constraint variation, 323–
324
fatigue loading, 319–323
prediction, 373–383
stress-intensity factors, 40–46
Crack size, 40–46
Crack-tip-opening angle (CTOA), 3–4,
152–176
Crack-tip opening displacement (COD)
effective stress-intensity factors, 272–277
measurement, 3–4, 152–176
surface flaw geometries, 264–265
testing parameters, 298–302
values, 162–163
Critical conditions, failure assessment, 316–
317
Curvilinear coordinates, 64–66
Cylindrical bars, surface crack growth, 365–
388

Damage size measurements, 198–200
Damage size predictions, 199–203
Delamination growth, 186–189
Deply tests, filament wound cases, 198
Depth crack growth rate (da/dN), 231–232
Dimensionless displacement solution, 68–
69
Dimensionless stress-intensity factors, 73–
74
Direct current (D-C) potential drop, 243–
244
Domain integrals, 14–17
Double-beam illumination technique, 137–
139
Double-edge wedge specimen, 247–248
Double-exposure holography, 138–139
Dynamic loading, 142–150

Edge stress-intensity factor, 86–96
Effective stress distribution, 123, 125, 127
Eigenfunction expansion, 66–69
Eigenvalues
algorithm for linear-elastic fracture
mechanics, 103
in-plane displacement measurement,
133–134
least-squares in-plane displacement
measurement, 139
semi-elliptical surface crack analysis, 84–
85
Elastic behavior
crack-tip opening displacement, 152–176
surface crack analysis, 9–30
thermal fatigue testing, 246–253
Elastic-plastic analysis
crack-tip opening displacement values,
152–176
rapidly-loaded surface crack specimens, 142–150
surface crack review, 9–30
thermal fatigue testing, 246–253
Elastic stress fields, 77–97
Electro-discharge machining (EDM), 217–218
Elliptical cracks
  composite laminates, 177–193
  orthotropic media, 178–180
  stress-intensity factors, in orthotropic medium, 190–193
  weight function, 353–354
Embedded elliptical crack geometry, 226–227
Energy release rate, 367
Equilibrium equations, 65–66
Equivalent surface crack, 198–203
Exact solutions behavior, 78–81

Failure assessment
  calculation programs, 316–317
  valve casing, 317–319
Fatigue crack closure, 260–285
Fatigue crack growth
  aluminum plate surface flaw analysis, 217–218
  computations and experiments, 3–4, 287–302
  crack length, 338–339, 345–346
  failure assessment, 316
  maximum crack versus number of cycles, 357–360
  plates, 215–236
  predictability, 278–285
  subcritical surface flaw growth, 333–339, 346
  three-dimensional surface flaw geometries, 260–285
  threshold tests, 303–314
Fatigue crack initiation, 340–341
Fatigue loading, 319–323
Fatigue testing
  subcritical surface flaw growth, 334–336
  surface crack growth, 315–331
  tubular threaded connections, 348–363
  vinyl acetate monomer (VAM) joints, 354–360
Fiber damage, 198–200
Filament-wound cases (FWC)
  damage size and prediction tests, 199–203
  deploy tests, 198
  impact testing, 195–211
  residual strength tests, 197–198
Finite-element analysis
  convergence properties of p-version, 82–83
  correction factor, 185
  crack-tip opening displacement values, 171–172
HRR dominance in tensile-loaded surface cracks, 23–24
plastically deformed surface flaw, 112–128
p-version, 81–82
slice synthesis, 225
special computations, 290–291
stress-intensity factors, 57–58
surface flaw, 34–47, 112–128
thermal fatigue testing, 237–258
three-dimensional, 36–40, 122–128
Finite-element mesh
  stress-intensity factors, 70–71
  tubular threaded connections, 351–352
First-ligament failure, 204–205
Flat plate weight function, 399, 402, 410
Flow theory of plasticity, 19–20
Fluidized bed technique, 237–238
Fractography, 339–344
Fracture analysis
  dimensionless stress-intensity factors, 70–74
  eigenfunction expansion, 67–69
  finite-element mesh and special element, 70
  governing equations in curvilinear coordinates, 64–66
  monotonic loading, 329–330
  rapidly loaded surface-cracked specimens, 142–150
  stress-intensity factors in surface cracks, 69–74
  three-dimensional bodies with surface crack, 63–76
Fracture mechanics
  composite laminates, 177–193
  linear-elastic, 10–14
  near-surface layer failure, 186–189
  optical stress analysis, 99–110
  prediction for rapidly-loaded surface crack specimens, 142–150
  semi-elliptical surface crack analysis, 77–97
  three-dimensional geometries, 260–285
Fracture resistance curves, 323–324
Free surface-crack border intersection, 134
Frozen stress algorithm, 102
Frozen stress analysis, 108–110
Garwood J-integral equation, 326–328
Geometry
   failure assessment, 316
tubular threaded connections, 350–351
Goursat-Kolosov stress functions, 131–134
Graphite/epoxy composite
   constituent properties, 210
   impact damage, 194–211
   physical properties, 210
   strength predictions, 204–209

Garwood method, 326–328
   rapidly loaded surface-cracked specimens, 142–150
Read method, 327
   surface crack growth computations, 20–22, 287–302
   surface flaw analysis, 112, 117–122
J-R curve
   geometry and instrumentation, 326
   J curve comparison, 329–331
   monotonic increasing load, 323–331
   J resistance curve, J-R curve comparison,
   329–331

Hertz's law, 195
Holes, surface and corner cracks, 35
Holographic interferometry, 130–140
Homogenization assumption, 178–193
Hooke's law, 65–66
HRR dominance, 171–172
Hybrid analogue-finite-element model, 360–361
Hybrid stress analysis, 350–351
Hydrostatic stress, 321–323

“Ill-shaped” elements, 37–38
Impact damage
   equivalent surface crack, 198–203
   filament-wound cases, 196–197
   strength predictions, 208–209
   surface crack analysis, 194–211
Incompressibility, 86–94
Indent notch, 333–346
Induction heating, thermal fatigue crack, 237–258
Initiation-fracture testing
   smooth and indent notch, 340–341
   subcritical surface flaw growth, 336–338
   in-plane displacements, 130–140
   Interferometric displacement gage (IDG), 305
Inverse square-root singularity, 133–134
Irwin stress-intensity solution, 223–225
Isotropic alloys, thermal fatigue testing, 237–238

J

\( J_{\text{en}} \) value, 146–150
\( J \)-integral
   crack-tip opening displacement values, 152–176

Magnification factors, 92–93
Maximum strain criterion, 205
Maxwell-Betti reciprocity theorem, 83–84
Metallographic slicing, 157, 162
Microcrack initiation, 254–257
Microtopographic techniques, 157–161, 163–167
Moiré interferometry
   in-plane displacement measurement, 134–137
INDEXES

optical analysis, 110
surface flaw analysis, 113–114
Monotonic loading
models and experiments, 2–3
surface crack growth, 315–331
Motor cases, impact damage analysis, 195–211
M(T) crack specimens, 295–296

Near free surface effects, 30
Near-surface layer failure, 186–189
Near-threshold crack growth behavior, 303–314
Near-tip problem geometry and notation, 100–101
Newman-Raju solution
crack-tip opening displacement values, 169–172
fatigue crack growth rate prediction, 280–282
stress-intensity analysis, 225–226
Newton interferometry, 260–285
Newton-Raphson minimization, 292–293
Nodal-force method, 38–40
Nondimensional stress-intensity factors, 54–61
Nonsingular effect, linear elastic fracture mechanics, 103–104
Notched rods, surface crack growth, 365–388
Notches
subcritical surface flaw growth, 333–346
size, stress-intensity factors, 40–46
Numerical differentiation, 117

Optical analysis
free-surface effects on cracks, 99–110
frozen stress analysis, 108–110
plastically deformed surface flaw, 112–128
Optical spatial filtering, 113–115
Optimization, special computations, 291–295
Orthotropic media
elliptic cracks, 178–180
stress-intensity factors, 190–193

Paris equations
failure assessment, 316
fatigue crack growth rate prediction, 282–284
surface flaw crack growth, 229
tubular threaded connections, 357–358
unnotched rods, 383–384
weldment surface crack analysis, 408–411
Partially embedded ellipse, 230–231
Part-through cracks
fracture behavior predictions, 146–148
line-spring analysis, 17–21
orthotropic media, 179–180
Phase-locked loop (PLL) system, 244–246
Plasticity, surface flaw analysis, 112–128
Plates
dimensionless stress-intensity factors, 73
surface and corner cracks, 35, 215–236
PMMA polymer surface crack growth geometries, 260–285
Poisson's ratio
eigenvalues, 84–85
magnification factor, 92
semi-elliptical surface crack analysis, 78
Polynomial coefficients, 225–226
Potential drop technique, 243–244
Power-law deformation theory, 19–20
Power spectrum density function, 403–404
Pressure vessels, 287–302
p-version finite element method
convergence properties, 82–83
reliability, 96–97

R
Raju-Newman solution
surface and depth crack growth rate curves, 232
surface crack shape change, 234–235
Read J-integral equation, 327
Refined polariscope schematic, 109
Remaining-ligament strength criterion, 205
Residual tensile strength
filament-wound cases, 197–198
graphite/epoxy composite, 194–211
Root-mean-square relations, 52

S
Scanning electron microscopy, 334–346
Semicircular crack fronts, 25–29
Semicircular edge notch, 40–46
Semi-elliptical cracks
composite laminates, 177–193
correlation properties, 82–83
eigenvalue determination, 84
exact solutions behavior, 78–81
finite-element mesh models, 90–96
HRR dominance, 25–29
Semi-elliptical cracks—continued
model problem, 84–90
numerical solutions, 77–97
p-version of finite-element method, 81–82
stress-intensity factors, 41–46, 83–84
surface flaw shape characterization, 229–231
T-butt welded joints, 392–399
weight function stress-intensity factor, 354
welded joints, 390–412
Sickle-shaped cracks
bending loading, 377
stress-intensity factor coefficients, 366, 368–373
tension loading, 376
Simplified models, surface crack analysis, 17–22
Single-edge notch bend (SEB)
deep cracked, 144–148
shallow cracked, 145–148
Single-edge notched (SEN), 18–19
Singular integral, finite-element hybrid (SIFEH), 12
linear-elastic fracture mechanics, 11–13
Slice synthesis technique
corner crack stress-intensity factors, 56–59
finite-element model, 225
stress-intensity factors, 56–59
Society of Experimental Stress Analysis consensus solution, 226–228
Special element properties, finite-element mesh and, 70–71
Specimen geometry
surface flaw analysis, 113–114, 116
thermal fatigue testing, 238–239
Specimen-to-structure correlations, 287–302
Square-root singularity, 79–81
Strength predictions, 208–209
Stress analysis
surface crack, 2
tubular threaded connections, 348–363
Stress distribution, 349–353
Stress gradients, 49–61
Stress-intensity factor calculations, 52–53
circular crack, 180–181
closure-load data, 272–277
computations and experiments, 287–302
contour integral calculation, 83–84
corner cracks, 49–61
distribution, 107–108
distribution, 107–108
distribution, 107–108
distribution, 107–108
distribution, 107–108
distribution, 107–108
distribution, 107–108
Surface flaw, 112–128  
correction factors, 180, 185–186  
CT crack growth rate data, 231–232  
growth predictions, 232–235  
plates, 215–236  
shape and growth rate at depth \((da/dN)\), 220–223  
subcritical growth, 333–346  
shape characterization, 229–231  
size and subcritical growth, 333–346  
three-dimensional geometries, 260–285  
threshold testing of crack closure and load, 303–314  
Surface layer failure, 186–189  
Surface stress distribution, 349–351  

T  
T-butt welded joint  
edge crack, 394–395  
semi-elliptical surface cracks, 392–399  
Tensile-loaded surface cracks, 22–29  
Tension loading  
almond-shaped cracks, 374  
notched bar almond-shaped cracks, 379  
notched bar sickle-shaped cracks, 381  
plastically deformed surface flaw, 112–128  
sickle-shaped cracks, 376  
surface cracks in cylindrical rods, 370–372  
uncracked notched bar, 378  
Thermal fatigue testing, 237–258  
Thick-shell isoparametric elements, 69–70  
Threaded connections, surface cracks, 348–363  
Three-dimensional crack problems  
computations and experiments, 287–302  
evaluation of, 37–40  
fracture analysis, 63–76  
geometries, 260–285  
singular integral formulations, 12  
stress-intensity factor, 36–37  
surface flaws, 12, 36–40, 112  
Threshold testing, fatigue crack growth, 303–314  
Through-thickness stress distribution, 352–353  
"Thumbnail" cracks, 100–106  
Transition crack length, subcritical surface flaw growth, 333–346  

Tri-axiality factor, crack front constraint variation, 323  
Tubular threaded connections, 348–363  
Turner's Engineering J approach, 146–147  
Two-part failure  
elliptic and semi-elliptic flaws, 178  
medium-depth flaws, 189  

U  
Unnotched rods, surface crack growth, 365–388  

V  
Valve casing failure assessment, 317–320  
Variable-amplitude stress history, 405–408  
Variable eigenvalue algorithm, 100  
Variable loading history, 390–412  
Vertex-edge intensity factor, 88–96  
Vertex intensity factor, 86–90  
Vinyl acetate monomer (VAM) joints, 354–360  
Virtual-crack-closure technique (VCCT), 38–40  
Virtual crack extension, 14–17  
Virtual grating schematic, 110  
Von Mises' stress, crack front constraint variation, 321–323  

W  
Weighted average stress range, 405–408  
Weight function  
corner crack, 49–52  
edge crack, 394–395, 397–398  
flat plate, 399, 402, 410  
notched and unnotched rods, 365–388  
semi-elliptical surface crack, 398–399  
stress-intensity factors, 58–59, 365–368  
tubular threaded connections, 348–363  
welded joints, 390–412  
Weld angle, stress-intensity factor, 400  
Weldments, surface fatigue cracks, 390–412  
Weld toe radius, stress-intensity factor, 401  
Westergaard approach, in-plane displacement measurement, 130–134  
Width correction, stress-intensity solutions, 226–228  
Wien bridge oscillator, thermal fatigue testing, 244–245